

## UniFix® 313

### Cement-based, thin bed, ceramic tile adhesive mortar

#### Description

**UniFix 313** is a single component, cement-based, polymer modified, thin bed tile adhesive mortar. When mixed with the correct quantity of water, it provides adhesive mortar with unique workability properties, water retention and adhesion.

#### Features and benefits

- Good anti sagging properties.
- Excellent workability with long open time.
- Good adhesion bond strength.

#### Recommended for

**UniFix 313** is ideal for fixing normal sizes ceramic tiles. It is also used for fixing wide range of tiles such as terrazzo tiles, natural stone cladding and quarry tiles.

**UniFix 313** can be used for fixing walls and floors tiles in internal applications.

The ideal substrates are: concrete, cement-based screeds & renders and engineered concrete blocks. It is also used for laying aerated concrete blocks.

Main application areas include bathrooms, kitchens, balconies and showrooms.

#### Composition

**UniFix 313** is composed of high strength Portland cement, well graded silica sand, mineral charges and compound of chemicals to improve adhesion and workability.

#### Packaging

**UniFix 313** is available in 20 & 25 kg bags.

#### Coverage

4 kg/m<sup>2</sup>.

#### Note:

Coverage rate takes no account of wastage and may vary according to surface condition and application method.

#### Technical data

Powder density	1.65 kg/liter
Initial tensile adhesion strength.	>0.5 N/mm <sup>2</sup>
Tensile adhesion strength after 20 minutes.	>0.5 N/mm <sup>2</sup>
Pot life	60 minutes @ 20°C
Colors	Grey - white

#### Surface preparation

Substrates should be clean, sound, and free from any contamination. Remove any traces of curing compound, laitance, organic growth or any other loose materials.

It should be sufficiently cured so that any shrinkage has already occurred.

Rough or un-even surfaces should be made flat to provide a wood float finish.

Blow-holes and depressions shall be filled with a scrape coat of **UniFix 313**.

Wash the substrate with clean water.

Ensure that the substrate and tiles are dry at the time of application.

#### Mixing

**UniFix 313** mortar can be obtained by mixing with clean water as follows:

	20 kg bag	25 kg bag
Mixing water	4.4±0.25 liters	5.5±0.25 liters

If exceptional performance is required (i.e., submerged, external walls application...etc.),

**UniBond 865** could be added as follows:

	20 kg bag	25 kg bag
<b>UniBond 865</b>	1.75 liters	2.2 liters

Add the mixing water into clean container, and then add the **UniFix 313** powder while mixing. Mix using slow speed drill fitted with suitable mixing paddle or a high shear stationary mixer. Mix to produce homogeneous lump-free mortar.

Leave **UniFix 313** mortar to stand for 3 minutes. Do not over mix. MIX AND USE.

Mix material that can be applied within 60 minutes (pot life).

Partial small amounts may be mixed manually using suitable hand tools.

### Application

Use notched trowel application technique for fixing ceramic tiles on walls. Solid bed application technique is recommended for floor applications.

Apply **UniFix 313** evenly on the substrate at application thickness between 3 and 8 mm. Apply mortar over areas up to 1 m<sup>2</sup>.

**UniFix 313** may also be applied on the back of the tiles to ensure full adhesive contact.

Press tiles firmly into place and gently adjust the level by twisting slightly within 15 minutes during the adhesive open time.

Leave 2 mm minimum width around the tiles (or as per design).

Ensure proper distribution of the mortar, at least 85%, to the back of the tile.

Check periodically to ensure proper transfer by lifting tiles occasionally.

Clean the face of the tiles with damp sponge while the mortar is still fresh.

Grouting of the tile joints can be made after 24 hours minimum using **UniGrout 333/350** (according to joint width).

### Important notes

For porous substrates, apply one coat of **AcrySeal 799** as a penetrating sealer coat to seal the prepared substrate and improve the adhesion (optional).

Do not apply if ambient temperature is below 5°C or higher than 40°C.

Avoid exposure to rain, wind or direct heat which may impair the setting of the tile adhesive.

Do not apply on substrates that are subject to water leakage.

Do not stir or add water to existing material that has already set in order to make it workable again.

### Cleaning

Clean tools with water immediately after use. Hardened materials should be cleaned mechanically.

### Storage and shelf life

To maintain its quality and suitability for use, the product should be stored in its unopened packaging, off the ground on pallets or similar structures, in a cool and dry environment. When stored under these recommended conditions, the product remains suitable for use for 12 months from the manufacturing date stated on the packaging.

### Health and Safety

This product contains cement which may cause skin irritation. It may cause allergic skin reaction and eye damage. Avoid breathing dust. Wear protective gloves, eye goggles and clothing. In case of skin contact, wash with plenty of water. In case of eye contact, rinse continuously with water for several minutes and seek medical attention. Dispose excess material to special waste collection point in accordance with local & national regulation. Keep out of reach of children.

For further information, please ask for Safety Data Sheet for this product.

***The most up-to-date TDS can be obtained from ACC Customer Service Department, or downloaded from our website: [www.acc.com.eg](http://www.acc.com.eg).***