

## UniSeal® 430

### Elastomeric, acrylic-based waterproofing & protective coat

#### Description

**UniSeal 430** is a high quality, semi-fluid aqueous acrylic co-polymer dispersion. After drying, it gives a high-build, elastomeric, waterproofing and protective coat.

It is also used as a washable and decorative anti-carbonation coating of outstanding durability.

#### Features and benefits

- Forms an impermeable elastic membrane. Withstands normal movements due to expansion and shrinkage of the substrate cause by change in weather conditions.
- Excellent resistance to UV rays & extreme weather conditions.
- Excellent adhesion to porous and non-porous surfaces such as metal, wood, cement-based substrates and roof tiles.
- Very good opacity.
- Very good wash-ability & wet scrub resistance
- Water-based. Environmentally friendly.

#### Recommended for

- As a waterproofing coat for sloped roofs.
- As a protective coating for concrete substrates from carbonation attack.
- As a protective coating for sprayed polyurethane foam system for roofing heat insulation and waterproofing.
- As a premium quality exterior & interior decorative coat.

#### Composition

**UniSeal 430** is formulated around acrylic co-polymer resin, special fillers and additives.

#### Packaging

**UniSeal 430** is available in 15 kg pails.

#### Coverage

Waterproofing: 0.7-1.0 kg/m<sup>2</sup>/three coats.

Movement cracks up to 2.0 mm width: 0.8- 1.1 kg/m<sup>2</sup>/three coats.

Movement cracks 2.0 – 3.0 mm width: 1.1-1.3 kg/m<sup>2</sup>/three coats

Walls and ceilings coating: 0.35-0.45 kg/m<sup>2</sup>/two coats.

#### Note:

Coverage rate takes no account of wastage and may vary according to surface condition and application method.

#### Technical data

Density	1.35 – 1.45 kg/liter
Washability	Highly washable
Elongation ASTM D638	>75%
Tensile strength ASTM D638	>0.5 N/mm <sup>2</sup>
Crack bridging ASTM C1305	Up to 2.0 mm crack bridging capacity without reinforcement
CO <sub>2</sub> permeability ASTM D1434	>325 CC/m <sup>2</sup> . day
Drying time (at 20°C and 60% relative humidity)	Touch dry: 30 – 60 minutes
	Re-coat: 4 - 5 hours
Thinner	Water
Colors	Available in white, light grey and grey.

\*Other colors are available upon request & subject to quantity considerations.

#### Surface preparation

##### Cement-based substrates

Substrates to be coated should be clean, sound, and free from any contamination. Remove any traces of curing compound, laitance, organic growth or any other loose materials. This is best obtained by using high pressure water or light grit blasting. Honey combing, damaged or deteriorated concrete exists, the substrate should be repaired using suitable low permeability repair mortar from ACC repair systems before commencing the coating. Cracks and surface defects should be filled and surface to be smoothed using

**UniPutty 100.** Wash the substrate with clean water and leave it to dry.

Apply one coat of **AcrySeal 799** to seal the substrate and improve adhesion.

### **Metal substrates**

Metal substrate to be treated must be clean, dust free and un-contaminated. Remove any loose scale and rust using wire brush. It is advisable to apply suitable metal primer prior to the application of **UniSeal 430**.

### **Wooden substrates**

Wooden substrate to be treated must be clean, dust free and un-contaminated. Clean the surface thoroughly using suitable hand-tools or emery paper. It is advisable to apply suitable wood primer prior to the application of **UniSeal 430**.

### **Coated substrates**

Ensure that the existing coating is not loose. Chalked coats should be brushed down. Lightly grind the surface using very fine emery paper. Wash the substrates with clean water and remove any excess water at the time of application.

Apply one coat of **MagicSeal 900** to seal the substrate and improve adhesion.

### **Mixing**

First coat : 10-15% with water.  
Second coat : up to 5% with water.  
Third coat : Un-diluted.

### **Application**

#### **General**

**UniSeal 430** can be applied by brush, long haired roller or trowel. Leave 3 hours minimum drying time between coats. Finish each coat in one direction to eliminate cold joints and marks between different applications.

Protect the surface from rain for at least 3 hours after application. No interruption in **UniSeal 430** membrane due to surface irregularity is allowed.

If non-woven fabric will be used, it may be used in bandage form over cracks at a minimum width of 200 mm or in sheet form with a minimum overlap of 50 mm.

If expansion joints, fillet joints between horizontal and vertical surfaces or drains are present, please consult ACC Technical Department for application details.

### **Waterproofing**

- Primer coat (according to the type of substrate).
- First coat of **UniSeal 430**.
- Second coat of **UniSeal 430**.
- Third coat of **UniSeal 430**.

The final dry film thickness of the three coats must be at least 0.8 mm.

### **Movement cracks up to 2.0 mm**

- Primer coat (according to the type of substrate).
- First coat of **UniSeal 430**.
- Second coat of **UniSeal 430**.
- Third coat of **UniSeal 430**.

The final dry film thickness of the three coats must be at least 0.8 mm.

### **Movement cracks between 2.0–3.0 mm**

- Primer coat (according to the type of substrate).
- First coat of **UniSeal 430**.
- Second coat of **UniSeal 430**.
- Push the non-woven fabric into the second coat before skinning occurs, lightly rolling it to ensure flatness and to avoid creases or bubbles.
- Third coat of **UniSeal 430**.

The final dry film thickness of the three coats & non-woven fabric must be at least 1.0 mm.

### **Walls and ceiling coating**

- Primer coat (according to the type of substrate).
- First coat of **UniSeal 430**.
- Second coat of **UniSeal 430**.

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The final dry film thickness of the two coats must be at least 250 microns.

#### Cleaning

Clean tools with water immediately after use. Hardened materials should be cleaned mechanically

#### Storage and shelf life

To maintain its quality and suitability for use, the product should be stored in its unopened packaging, off the ground on pallets or similar structures, in a cool and dry environment. When stored under these recommended conditions, the product remains suitable for use for 12 months from the manufacturing date stated on the packaging.

#### Health and Safety

This product is not considered dangerous according to the current regulation regarding the classification of mixtures. It should not be ingested. Wear protective gloves, eye goggles and clothing. In case of skin contact, wash with plenty of water. In case of eye contact, rinse continuously with water for several minutes and seek medical attention. Dispose excess material to special waste collection point in accordance with local & national regulation. Keep out of reach of children. For further information, please ask for Safety Data Sheet for this product.

***The most up-to-date TDS can be obtained from ACC Customer Service Department, or downloaded from our website: [www.acc.com.eg](http://www.acc.com.eg).***

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- Tile Adhesives & Grouts.
- Concrete Repair.
- Non-Shrink Grouts.
- Bonding Agents.
- Exterior Façade Coatings.
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- Putties (stucco).
- Sealers & Emulsion Paints.